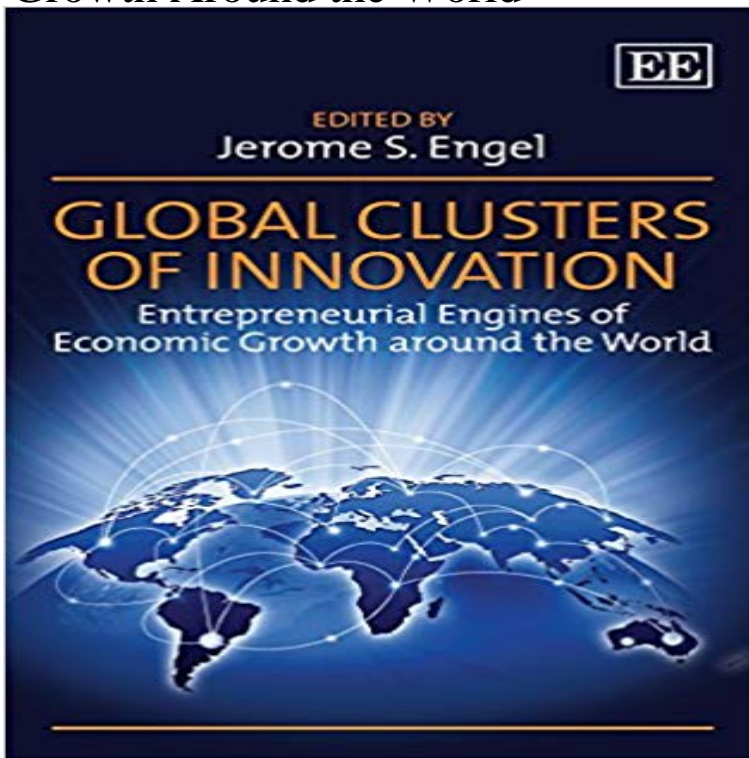


Global Clusters of Innovation: Entrepreneurial Engines of Economic Growth Around the World



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